

New



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD29904

Job Sheet 196219



Part No: RBD29904

Job Qty: 1 pcs

Part Name: Hoist Adapter "D" Model



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: 6/24/19

Created By: Jennifer Renwick

Type: Return

Description: RA569

Note: DWG RBD29904 Rev. C IPP Rev. A 18.05.07 new issue DP Verify DD/IPP Rev. B 19.01.24 drawing revision
DP Verify DD/IPP Rev.C 19.02.25 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
400	Rework Startup	1 pcs	6/24/19		0.00 1.00	Conventional Mill - 1		19/6/19
						Conventional Mill - 2		
420	Outsource - 4 - Anodize	1 pcs	6/24/19			ATG001-VC		K4 2019-06-13
430	Rework - 3 - B4B	1 pcs	6/24/19		0.00 0.00	Packaging 2 - 1 - B4B		
						Packaging 2 - 2 - B4B		JUL 25 2019
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 - B4B		
						Packaging 2 - 21 - B4B		
						Packaging 2 - 22 - B4B		
						Packaging 2 - 23 - B4B		
						Packaging 2 - 24 - B4B		
						Packaging 2 - 25 - B4B		
						Packaging 2 - 26 - B4B		
						Packaging 2 - 27 - B4B		
						Packaging 2 - 28 - B4B		
						Packaging 2 - 29 - B4B		
						Packaging 2 - 30 - B4B		
						Packaging 2 - 31 - B4B		
						Packaging 2 - 32 - B4B		
						Packaging 2 - 33 - B4B		
						Packaging 2 - 34 - B4B		
						Packaging 2 - 35 - B4B		
						Packaging 2 - 36 - B4B		
440	Rework - 4 - B4B	1 pcs	6/24/19		0.00 0.00	QC 6 - 9		bring to Andrew for pins
						QC 6 - 68		

Plex 6/10/19 10:02 AM Dart.Renwick.Jennife



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S188945



Part: RBD29904

Job No: 196219

Serial No/Batch: S188945

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 06/10/19

450 Rework - 5 - B4B	1 pcs	6/24/19	0.00 0.50	QC 6 - 61		
				QC 6 - 40		JUL 2 5 2019 DAS 40 9-89
				Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		ML
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
460 Rework - 6 - B4B	1 pcs	6/24/19	0.00 0.00	Small Fab - 7 - B4B		
				QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
470 Packaging 3-1 - Stock - B4B	1 pcs	6/24/19	0.00 0.00	QC 5 - 30		JUL 2 6 2019 DAS 40 9-89
				QC 5 - 40		
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS 28 9-89
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
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				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
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				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		DAS 21 9-89
				Packaging 3 - 36 - B4B		
480 QC 21 - FG	1 pcs	6/24/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - FG - 53		JUL 2 9 2019

Part Op 400 - ***Disassemble*** REF:RA569 *****Keep #90293A113 (x3)***** Face bottom of RSD29904-1 as per Rev C
 Descriptions: 420 - -Issue P/O to ATG : PO 43713 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required
 450 - Reassemble as per Rev C with original #90293A113 x3 Replace #CL-2-C x3 and #3896T31 x6
 460 - Return to stock: Keep original serial number, ID with new batch at Rev C.

470 - Identify as per dwg & Stock Location: _____

480 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD29904	Hoist Adapter "D" Model	1 pcs (1 ea)	400-Rework Startup	5157785
3896T31	Ferule 1/16 X 3/8" - Aluminum	6 Ea (6 ea)	450-Rework - 5 - B4B	5137368
CL-2-C	Lanyard Wire	2.3750 ft (2.375 ea)	450-Rework - 5 - B4B	5190004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
400-Rework Startup	RBD29904	1	1	0
450-Rework - 5 - B4B	3896T31	6	635	0
	CL-2-C	2	83	0

Part Specifications

Specifications could not be found.

Plex 6/10/19 10:02 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA569

Part Number	Original Batch / Serial # / Crt #	Original Revision #	Quantity	Part Complete	Rev/CHE Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
RBD29804	S097179		1	☒ Yes	☐ Yes	☐ Yes	☒ Yes	DAMAGED/REPAIRABLE		S157785		Part returned without damage. I.D. with new batch at Rev C.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

Special Return/Rework Instructions:

QC Approval: AT
Date: 9-4pr-19

Job 193680

David Duval

From: Andrew Tollis <atollis@dartaero.com>
Sent: Friday, May 17, 2019 2:02 PM
To: David Duval
Subject: Rework RBD29904

Hi Dave,

Instructions for RA569:

Disassemble

Keep #90293A113 x3

Face bottom of RBD29904-1 by .075 as per Rev C

Anodize -Outsource

Reassemble as per Rev C with original #90293A113 x3

Replace #CL-2-C x3 and #3896T31 x6

Return to stock: Keep original serial number, ID with new batch at Rev C.

-Andrew

Dave
Added space of


0,147" max
0,142" min



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043713



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043713
PO Date: 6/13/19
Due Date: 6/27/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195895	D2224	Rappel Anchor Assembly : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O: _____ Red Anodize as per Dwg D2224 MIL-A-8625	Received	-	6/27/19	10 pcs	10 pcs	0 pcs	\$9.37/pcs	\$0.00
2	196219	RBD29904	Hoist Adapter "D" Model -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	6/27/19	1 pcs	0 pcs	1 pcs	\$9.37/pcs	\$9.37
3	194194	RBT400203-K	Weldment -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/27/19	3 pcs	0 pcs	3 pcs	\$9.37/pcs	\$28.11

DAS
40
9.89

1x JUL 25 2019

X3 JUN 20 2019

DP



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PURCHASE ORDER

POHB043713



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	193195	RBE350A94-3301-00	Tail Rotor Accelerator Support -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Received	-	6/27/19	17 pcs	17 pcs	0 pcs	\$9.38/pcs	\$0.00
Grand Total:											\$37.48

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/20/19 8:37 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918270

Date: 24-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
1 ea	Part: RBD29904 Hoist Adapter "D" Model Anodize per MIL-A-8625F, Type II, Class2, Red, .0004-.0010" (4 - 1 mils), Water Sealant Job: 25331 PO: POHB043713	Rev: A Line: 2	DAS 40 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/7/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED JUL 24 2019 DART AEROSPACE LTD. Made in Canada.			

